

IBA Aggregates

Resources reborn

Our story

At Blue Phoenix we strongly believe there is no such thing as waste. With our passionate team, we work globally to help energy-from-waste companies recycling the seemingly unrecyclable. We are not alone on our mission and join forces where we can. We work closely together with plant operators, governmental policy makers and regulators, engineers and scientists. Together we can contribute to a more sustainable world.

Our Profile

200 Employees

1.5 Mt IBA/year

10 Locations

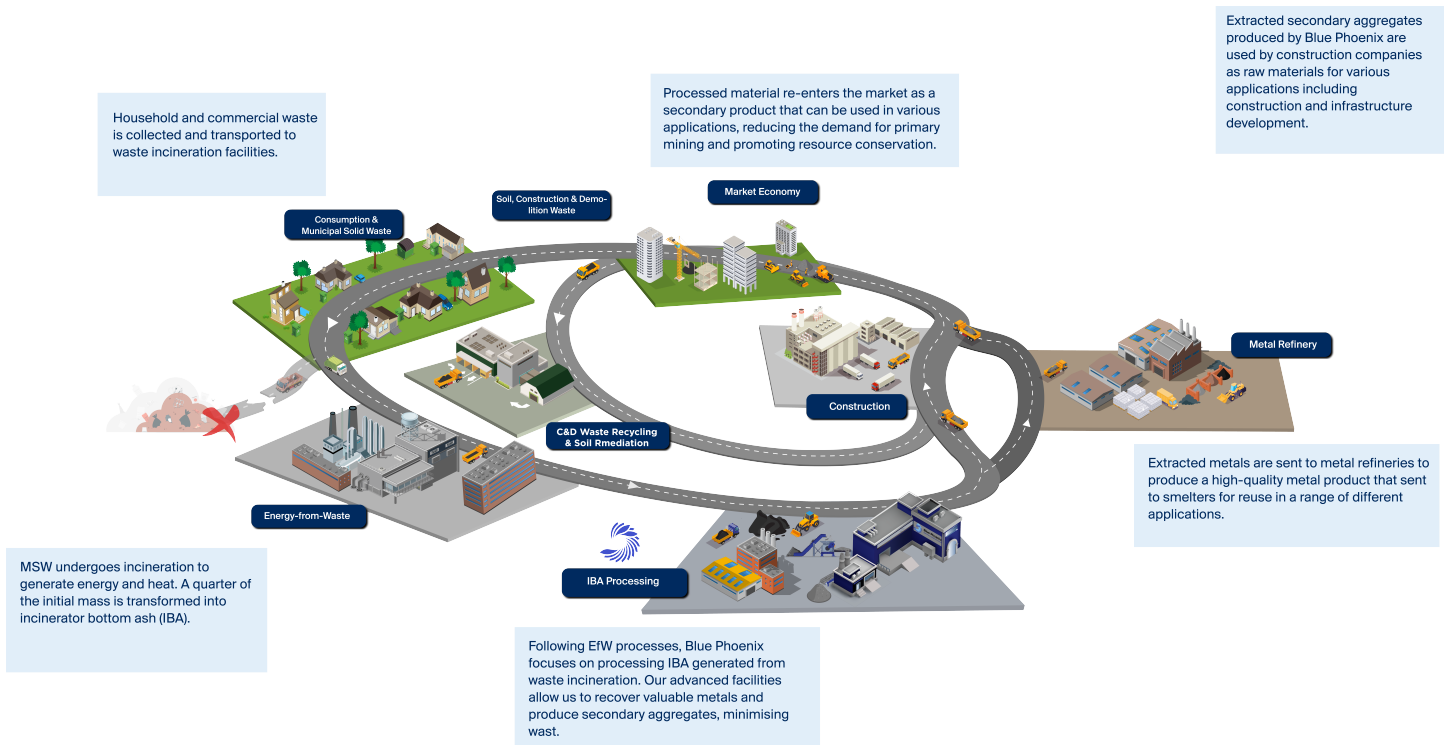
Our Mission

Development of a circular economy and diversification of landfill waste can help tackle climate impacts and improve environmental and social conditions ⁽¹⁾. Blue Phoenix processes and recovers valuable resources from incinerator bottom ash (IBA) received at the Energy from Waste (EfW) facilities. These facilities are a key UK Government strategic solution for dealing with municipal solid waste (MSW) and a more sustainable alternative to landfills. We produce secondary aggregates from IBA, that can be used in many different applications, ranging from the construction platforms for building commercial/industrial units to road/pavement construction. By adopting a circular economy model, we have the collective power to reduce the global GHG emissions by 39% and cut virgin resource use by 28% ⁽²⁾.

1. UK Circular Economy Strategy, <https://www.gov.uk/government/publications/circular-economy-strategy-summary-moj/circular-economy-strategy-summary>.

2. Circle Economy, The Circularity Gap Report, 2021. <https://www.circularity-gap.world/2022>

Our Contribution



Our Products

Blue Phoenix in The UK is the largest producer of Incinerator Bottom Ash Aggregates (IBAA) which has been used for over 20 years as a construction material. We offer extensive UK coverage for the supply of Specification for Highway Works and BS EN compliant Aggregates. Across the UK, in 2021, Blue Phoenix supplied over 1.2 million tonnes of sustainable construction aggregates from 10 operating facilities into a range of construction applications.

Unbound aggregates

Type	Specifications	Classification	Application
Type 1	SHW Clause 803	Subbase	Roads and Footpaths
Type 1 (Primary Blend)	SHW Clause 803	Subbase	Roads and Footpaths
Type 2	SHW Clause 804	Subbase	Roads and Footpaths
0/16	SROH	Subbase	Roads and Footpaths
Class 6F	SHW Series 600	Capping	Construction Platform
Class 1A	SHW Series 600	Fill Material	General Fill
0/10	SHW Series 500	Drainage	Pipe Bedding

Bound aggregates

Type	Specifications	Classification
0/10mm & 0/14mm	SHW Clause 822/823	CBGMs
0/10mm & 0/14mm	SHW Clause 831/835	SBGMs
0/10mm & 0/14mm	SHW Clause 947	Foamed Asphalt



Benefits and Sustainability

Improving the circularity of resources is at the core of the Group's business strategy. We believe that a circular economy is necessary to transition to a low-carbon, sustainable future. We process IBA from Energy-from-Waste (EfWs) to produce aggregates in urban located sites, preventing significant GHG emissions from resource extraction, production and transport.

Sustainable building solution, that helps reducing Co2 emissions by 80%*

Preserving Natural Resources by replacing Primary Aggregates with a Low Carbon alternative

Local sourced materials, resulting in diverse environmental benefits

Cost-effective construction alternative solution*

Lower bulk density*: less tonnage needed per m3* equals less vehicle movements

Enhanced performance due to cementitious and mild pozzolanic properties

When compared to 10.000 tonnes of primary aggregates:

59

Tonnes of CO₂ saved against primary aggregates

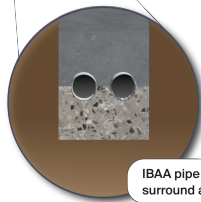
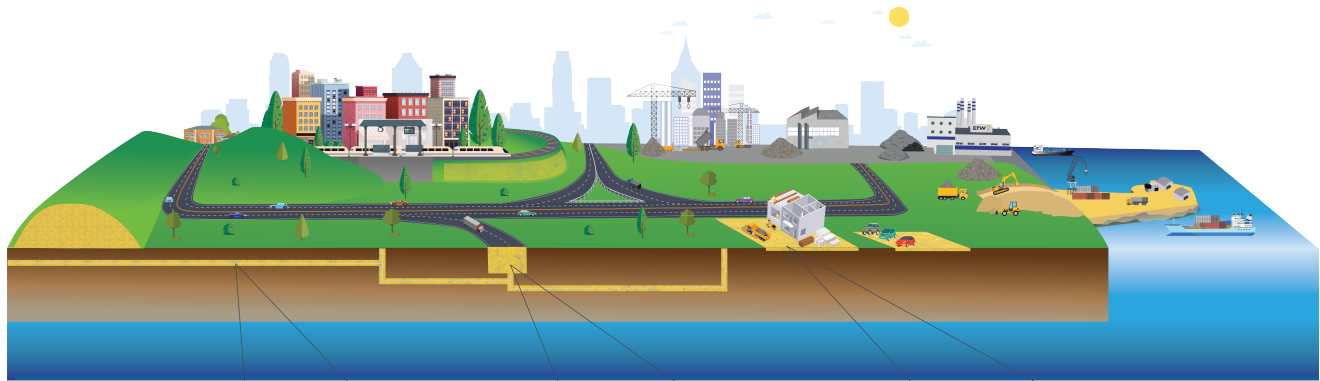
50

Homes annual energy use from CO₂ saved

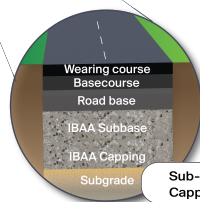
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Tonnes of primary resources saved

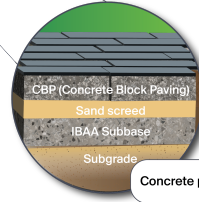
Our Applications



IBAA pipe bedding, surround and trenchfill



Sub-base Capping



Concrete products

Case Studies

Priors Hall Adoptable Roads - Corby

Material Specification:
SHW 803 Type 1 Granite Blend

Material Volume: 2.600 tonnes

Construction: Adoptable Roads

M62 Smart Motorway Upgrade

Material Specification:
SHW 803 Type 1

Material Volume: 5.000 tonnes

Construction: Upgrading of central reservation

Road construction - Cornwall

Material Specification:
SHW 600 Class 6N

Material Volume: 1.500 tonnes

Construction: Road subbase and capping

London Gateway Infrastructure Upgrade

Material Specification:
SHW 600 Class 1A

Material Volume: 130.000 tonnes

Construction: Infrastructure upgrading

Contact Information

Stephen Lea
Commercial Director
T 07740 563 455
E stephen.lea@blue-phoenix.com

Ben Foster
Technical Sales Support Manager
T 07842 313 647
E ben.foster@blue-phoenix.com

Northern Sales

Sean Wigley-Smith
Regional Commercial Manager –
Cleveland, Wilton
T 07808 792 955
E sean.wigley-smith@blue-phoenix.com

Neil Grady
Sales Manager - Ferrybridge
T 07519 130 038
E neil.grady@blue-phoenix.com

Peter Dickinson
Sales Manager - Widnes
T 07710 551 941
E peter.dickinson@blue-phoenix.com

Ian German
Sales Manager - Widnes
T 07936 925 959
E ian.german@blue-phoenix.com

James Williams
Sales Manager - Ferrybridge
T 07542 609 174
E james.williams@blue-phoenix.com

Jodie McNulty
Internal Sales Representative
T 07561 853773
Sales North 01977 409423
E jodie.mculty@blue-phoenix.com

blue-phoenix.com
E uk.iba.sales@blue-phoenix.com
L [linkedin.com/company/blue-phoenix](https://www.linkedin.com/company/blue-phoenix)

Southern Sales

Andy Haslett
Regional Commercial Manager
T 07850 643 674
E andy.haslett@blue-phoenix.com

Luke Mitchell
Sales Manager - Midlands
T 07702 859 129
E luke.mitchell@blue-phoenix.com

Lyle Muir
Sales Manager - Cornwall
T 07395 793 165
E lyle.muir@blue-phoenix.com

Sam McKenzie
Sales Manager - Tilbury, Ridham
T 07957 917 612
E sam.mckenzie@blue-phoenix.com

Justin Thorne
Sales Manager - Bristol
T 07562 962 504
E justin.thorne@blue-phoenix.com

Victoria Kershaw
Sales Manager - Sheffield
T 07718 483 296
E victoria.kershaw@blue-phoenix.com

Julianna Tang
Internal Sales Representative
T 07715 008 943
Sales South 01977 409424
E julianna.tang@blue-phoenix.com

